



Bondall PTY LTD
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POLBOND 4000

AM0002

REVISED JAN 2002

DESCRIPTION

Bondall Polbond 4000 is an industrial grade PVA designed to give a high strength bond for a variety of timbers (soft and hard wood) including man-made wood particularly particle boards, chipboard, plywood and Medium Density Fibreboard.

Bondall Polbond 4000 is excellent for dowelling, joinery, laminating, veneering and cabinet or furniture making.

Store in cool, dry place

FEATURES AND BENEFITS

- Provides a high strength Bond
- Quick setting
- Easy to use
- Sands easily without softening
- Heat and water resistant
- Water clean up

SURFACE PREPARATION

Ensure surface is dirt and grease free. Apply direct from container to one surface only. Press surfaces together and lightly clamp. Wipe excess adhesive away with a cloth.

Bondall Polbond 4000 should be kept away from metal as contamination iron could lead to discolouration in combination with some timbers. Applicators made from stainless, bronze or aluminium is in order.

Bondall Polbond 4000 is supplied ready for use by hand or machine which can be applied with a brush, roller, squeeze bottle or mechanical roller. It can be pressure fed through equipment such as Valco or Nordson.

Do not use in temperatures below 15°C.

APPLICATION

Shake container before use.

Apply liberally to surfaces.

Clamp for 20 – 30 minutes.

Do not stress joint at least 24 hours.

Wipe off excess adhesive with a damp cloth while the adhesive is still wet.

Not suitable for below ground application or for continuous submersion.



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COVERAGE

Not applicable

THINNING

Unnecessary.
If essential then dilute with water.

GLOSS LEVEL

Not applicable

DRYING TIME

Bondall Polbond 4000 sets in approximately 20- 30 minutes. Maximum strength is achieved in about 24 hours

CLEAN UP

DO NOT POUR CONTENTS OR WASHING DOWN DRAINS OR SINKS.
Clean equipment in running water.

COLOUR

White liquid dries clear

SIZES

20L pails and 200L drums. Larger upon request.

PRECAUTION/FIRST AID

It is recommended that normal personal protective clothing should be worn, including coveralls, impervious gloves and goggles. Avoid unnecessary skin contact and inhalation – use a suitable respirator if spray application is employed.

If swallowed, contact a doctor or the Poison Information Centre on 13 11 26. Give water to drink and do not induce vomiting.



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DISCLAIMER

The information contained here is given in good faith and is intended to be of assistance to users. The performance of this product is dependant upon its correct preparation, application onto a sound surface and attention to the instructions on the label. The wide variety of surface conditions makes it impossible for the company to assume liability for any loss, consequential or otherwise, arising from the use of this product. Should the product be found defective our liability shall be limited to the replacement of the product only. We reserve the right to amend specifications and application techniques without prior notice.

For further advice please contact the Bondall Building and Renovating Service on 1800 810 123 or (08) 9277 6844



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